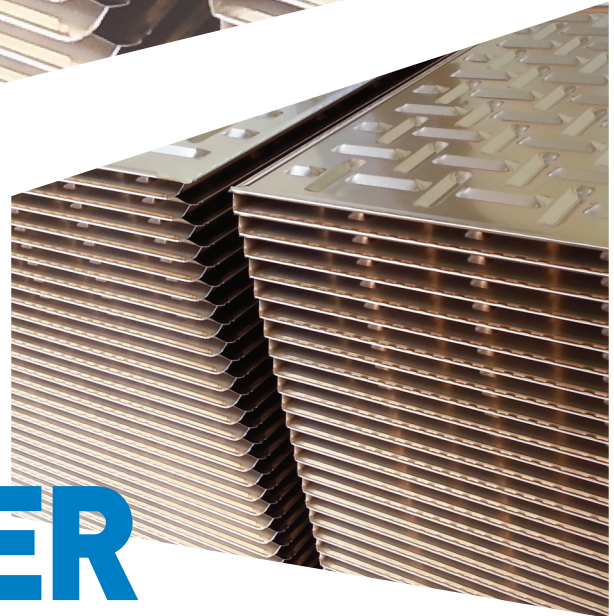
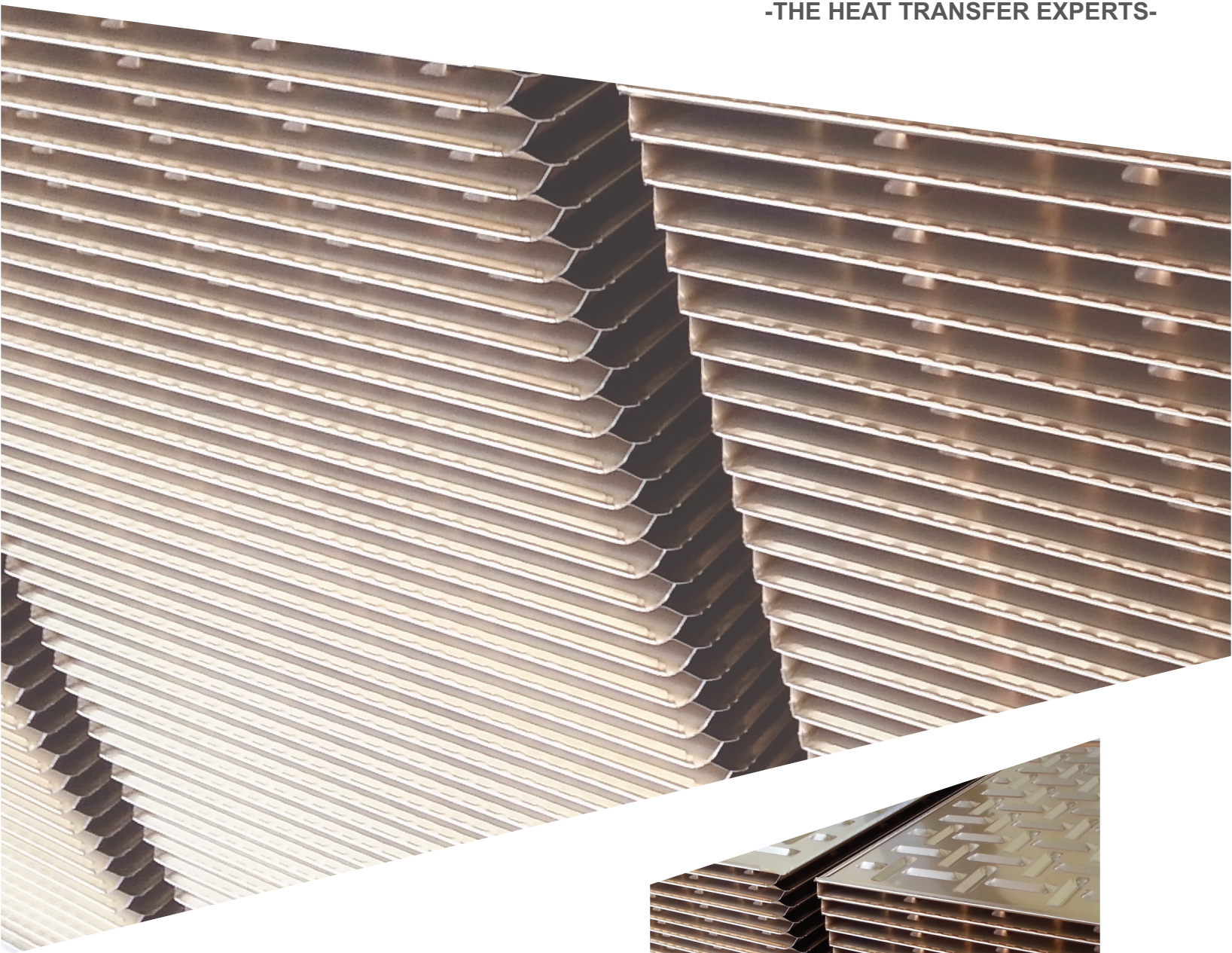


-THE HEAT TRANSFER EXPERTS-



# PLATE HEAT EXCHANGER

For HVAC

P R O D U C T   G U I D E



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## SUMMARY

Our air-to-air plate heat exchangers, made of corrosion resistant aluminum, are installed within air handling units and ventilators to recover heat energy.

Its airtight structure prevents cross-contamination of air, making it ideal for providing clean and safe HVAC in buildings such as medical facilities, laboratories, cleanrooms, and swimming pools. All models are made in Korea.

## STRUCTURE

The plate heat exchanger consists of an exchanger housing and recovery cube is made of aluminium foil fins, 0.2mm, for heat transfer, corner sections, a bottom and a cover made of galvanized, painted or stainless steel, STS 304, sheet metal. The fins are shaped so that when individual pieces are positioned upon each other, a set of mutually perpendicular and air-tight separate channel is formed. The block formed is then inserted between the bottom and the cover, mutually interconnected in the corners by corner section. Standard sealing is ensured by a polymer-based cement. The exchanger cube can be fitted with a control valve changing the amount of air passing through the exchanger.

## OPERATING TEMPERATURES

- The standard version of the plate heat exchanger is designed for operation at ambient temperatures from  $-40^{\circ}\text{C}$  to  $+90^{\circ}\text{C}$ .
- The high temperature version of the plate heat exchanger is designed for operation at ambient temperatures about  $+200^{\circ}\text{C}$ .

## OPERATING SPEED AND PRESSURE DROP

Under standard conditions the speed of air flow in the exchanger varies from 2 to 10m/s.

We recommend setting up the unit so that the pressure gradient runs from the supply to the exhaust air.

## FEATURES

- Heat recovery efficiency of 65% and above.
- Cross-contamination free : complete airtightness.
- Saltwater spray tested aluminum material.
- Epoxy coated plate. It is optional.

# PLATE HEAT EXCHANGER

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## SPECIFICATION

PLATE MATERIAL : ALUMINUM - 0.2T / EPOXY COATED ALUMINUM - 0.2T (OPTION)

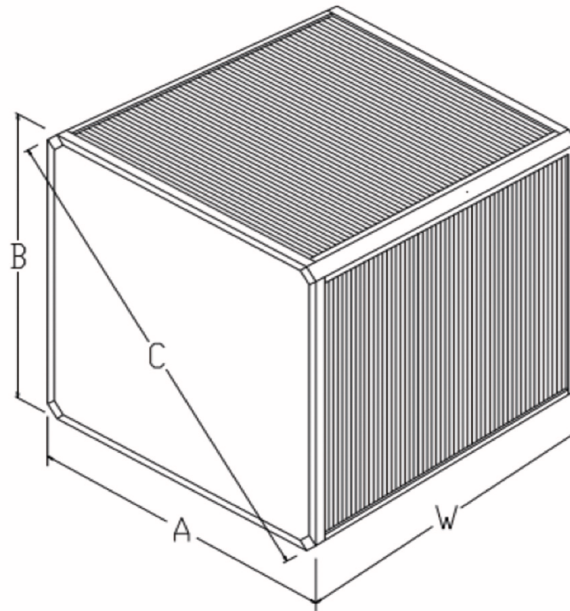
CASING : ALUMINUM-ZINC COATED STEEL - 1.2T / STAINLESS STEEL STS 304 - 1.2T (OPTION)

SEALANT : MAX 90°C FOR HVAC, MAX 200°C FOR HIGH TEMPERATURE

SEALING : INTAKE-FLOW EDGES ARE FOLDED 5 TIMES

\* Refer to the Selection data.

## DIMENSION



Standard Series	A(mm)	B(mm)	C(mm)	W(mm) *	PITCH
HRP-500	500	500	677	500 mm (Basic standard length)	5.5
HRP-600	600	600	819		6.5
HRP-700	700	700	960		7.0
HRP-800	800	800	1101		8.0
HRP-900	900	900	1243		9.0

\* W : 500mm is the basic standard length and you can connect one with another as many as you want.

# PLATE HEAT EXCHANGER

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## SELECTION DATA SHEET (CASE STUDY)

MODEL : S1600-W3400-P9.0-EC

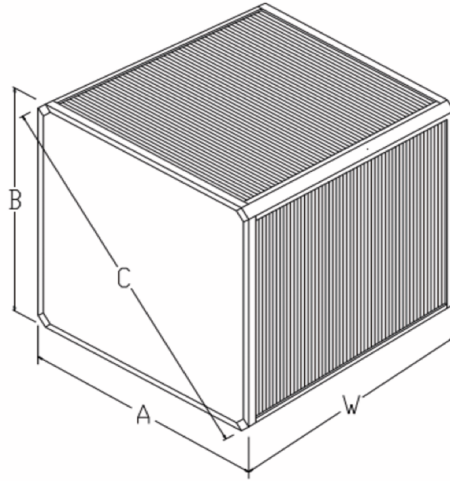
SIZE(A\*B\*C\*W) : 1600\*1600\*2233\*3400

WEIGHT : 796 Kg

MATERIAL : Epoxy Coated Aluminum, 0.2T

CASING : Stainless Steel STS304, 1.2T

SEALANT : MAX 90 °C(For HVAC)



		Fresh Air	Returned Air
Standard air flow rate		50,000 Nm <sup>3</sup> / hr	50,000 Nm <sup>3</sup> / hr
Entering	Dry Bulb	0.5 °C	35.1°C
	Relative Humidity	60.0 %RH	35.0 %RH
	Absolute Humidity	2.3 g/kg	12.4 g/kg
	Enthalpy	6.4 KJ/Kg	67.1 KJ/Kg
Leaving	Dry Bulb	22.5 °C	21.3 °C
	Relative Humidity	14.0 %RH	58.0 %RH
	Absolute Humidity	2.3 g/kg	9.1 g/kg
	Enthalpy	28.6 KJ/Kg	44.6 KJ/Kg
Velocity		2.4 m/s	2.7 m/s
Pressure Drop		204 Pa	232 Pa
Efficiency (exclude condensed cal)		60.0 %	
Efficiency (included condensed cal)		64.0 %	
Recovery Calorie (exclude condensed cal)		348.6 kw	
Recovery Calorie (included condensed cal)		370.2 kw	
Condensed Water Emission		192 kg/hr	

## INASTALATION PHOTO

